Harnessing Energy and Water in The Salton Sea

(Segment I)

Architectural Plan for the Long-Term Solution for the Restoration of the Salton Sea

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ABSTRACT

The Salton Sea in California is a terminal lake with reduced inflow from the Colorado River because of the water transfers related to the Quantification Settlement Agreement (QSA). The Lake is shrinking and exposing the receding shoreline (toxic playa) to the elements and facing oncoming environmental disasters.

The presented proposal is a long-term solution for the restoration of the Salton Sea. It includes an Architectural Plan that harmoniously incorporates several patented technologies into a self-sustaining organism. The presented proposal includes several options based on the same concept: 1) Dividing the Lake into three sections; 2) Importing seawater from the Ocean; 3) Harnessing prevalent geothermal energy.

Dividing the lake into three sections (Central and two smaller Northern and Southern sections) and redirecting the New River and Alamo River back to Mexico – to stop pollution – and importing seawater into the central section of the lake - would provide a condition for tourism (exclusive real-estate, beaches, resorts, hotels, etc.), and vast wildlife sanctuary. The presented proposal also implements several breakthrough technologies such as a) harnessing solar energy in combination with a pipeline system; b) harnessing prevalent geothermal energy which is accessible in the Salton Sea area by using a completely closed-loop heat exchange system for the generation of electricity, desalinization of the lake and production of the potable water as a free by-product; c) Providing a concentrated salty brine as a free by-product which is a source for extraction of lithium, and providing a safe depot for waste material after extraction of Lithium.

1. INTRODUCTION

1.1 Overview of the Salton Sea situation:

- a) The Salton Sea in California is a terminal lake formed accidentally in 1905-1907 after the levy at the Colorado River has been breached after a storm. Recently, the inflow from the Colorado River has been reduced as a result of the water transfers related to the Quantification Settlement Agreement (QSA). The Lake is shrinking and exposing the receding shoreline (playa) to the elements precipitating higher salinity levels and facing oncoming environmental disasters, health issues of the nearby communities, as well as a serious threat to its multibillion-dollar tourist trade.
- b) The lake is 35 miles long, and 15 miles wide, and is located south of Palm Springs in a basin 220 feet below sea level.

- c) The Earth's crust at the south end of the Salton Sea is relatively thin. The temperature in the Salton Sea Geothermal Field can reach 680 °F (360 °C) less than a mile below the surface. (See FIG. 1)
- d) On the southern part of the Lake, there is a known geothermal reservoir.
- e) The Salton Sea is California's largest lake and is presently over 50 % saltier than the Ocean. The Salton Sea is a "terminal lake," meaning that it has no outflow so salts, nutrients, pesticides, and other contaminants have concentrated in the Lake. Water flows into Lake from several limited sources, but the only way water leaves the Lake is by evaporation.
- f) Geothermal energy in the Salton Sea area is prevalent and topography is unique the lake is 220 feet below sea level and is located about 200 miles from the Ocean on both sides the south of the Lake (San Felipe, Gulf of California) and the northwest of the Lake (Long Beach).
- g) Under the terms of the Quantification Settlement Agreement (QSA) the Lake's decline is set to accelerate starting year, 2018. About the 1/3 of inflow of water from the canal will be diverted to San Diego and Coachella Valley.
- h) Runoff water from nearby agricultural fields which contains fertilizers, pesticides, and other pollutants such as partially treated sewer from Mexicali contaminate the Salton Sea and make it an undesirable tourist destination, especially for beachgoers.
- i) There have been many studies and complaints about the consequences for the nearby community if a solution for the Salton Sea is not found.
- j) In several decades had been mentioned several proposals for the restoration of the Salton Sea proposed importing seawater, but they all failed to address: (i) salinity balance of the lake proposing expensive processes such as reverse osmosis and distillers which require a substantial amount of electricity, maintenance of filters, etc.; (ii) not addressing continuation of pollution with pesticides and fertilizers from nearby farmland; (iii) practicality of the projects proposing canals, tunnels, dozen pipelines without addressing the practicality of its implementation extreme cost with difficulties attracting investors for such projects that cannot generate revenue to pay-off initial investment, therefore rightfully deemed unfeasible.

1.2 Six Phases of the Proposal for the Restoration of the Salton Sea:

Phase I - Connecting the Salton Sea with the Ocean with a pipeline 48" (5 pipelines on the uphill routes and 1 pipeline on downhill routes) for importing seawater into the central section of the Lake (Both two preferable options for pipeline corridors are recommended and provided here (See FIG. 2 and 9).

Phase II - Dividing the lake into three sections by building two main dikes (several-lane roads) strategically positioned - to follow certain couture (depth of the lake) - and the borders of nearby farmland. One in the northern and one in the southern part of the Salton Sea (See FIG. 4 - 8) to prevent contamination of the central part of the Lake with runoff waters from nearby farmland contaminated with fertilizers and pesticides, and to provide conditions for tourism and also for wildlife sanctuaries.

Phase III – Building irrigation pipeline system for farmlands located Southern and Northern of the Lake with control valves for controlling the inflow of the water into the South Lake and North Lake. Also, building several recreational parks with smaller lakes and fisheries.

Phase IV - Building one power plant using a completely closed-loop heat exchange system (SCI-GHE system) at one of the selected sectors (See segments II & III).

Phase V - Building several more power plants using the (SCI-GHE) system - one in each additionally selected sector; and

Phase VI – A continuing build-up of many additional power plants using the (SCI-GHE) system at each selected sector;

Each of the Phases I-V could start and finish at about the same time providing a self-sustaining functional Lake in about 5-6 years.

1.3 The key elements of the presented proposal are:

- 1) By dividing the lake into three sections (Central and two smaller Northern and Southern sections) and redirecting the New River and Alamo River back to Mexico would stop pollution of the Lake. Importing seawater into the central section of the lake would provide a condition for tourism (exclusive real estate, beaches, resorts, hotels, etc.). It would also provide a wildlife sanctuary in the smaller North Lake and South Lake. The water for the North Lake and South Lake and nearby farmlands can be supplied from the Colorado River through the "All-American Canal" and "Coachella Canal". We do not need to worry about the Central section of the Lake anymore (as currently, we do, because of limited inflow due to the Quantification Settlement Agreement) because now we can import seawater from the Ocean. NOTE: New River and Alamo River are contaminated with pesticides and fertilizers (runoff waters from nearby farmland), and with partially treated sewer from Mexicali, Mexico).
- 2) For Route #1 (Gulf of California, Mexico Salton Sea, USA) To negotiate a treaty through the "INTERNATIONAL BOUNDARY AND WATER COMMISSION" and their counterparts in Mexico about diverting the flow of the New River and Alamo River back to Mexico and in return getting corridor for a pipeline for importing seawater from the Gulf of California. The pipeline with maintenance roads can have several underpasses to preserve the integrity of Mexico's territory. (Tips for negotiations with Mexico's officials in summary: It is in the interest of Mexico to have the flow of New River and Alamo Rivers. It is in the interest of the US to have a corridor for importing seawater from the Gulf of California to save \$50 million that we would otherwise need to pay for importing seawater (about 1 million acre-feet per year) from the Gulf of California.
- 3) For Route #2 (Long Beach Whitewater Salton Sea) which I am proposing as a dual import of seawater we do not need any treaty.
- 4) For importing seawater from the Ocean in the central section of the Lake It is recommended to use the In-Line-Pump/Generator system which generates electricity in downhill routes and can be used as a supplement to the energy needed for horizontal and uphill routes.
- 5) Generation of electricity by using the pipelines as a foundation for solar panel assembly. Solar energy is prevalent in the area averaging 280 sunny days per year.
- 6) Implementing pipeline with sprinkler system for farmland (Northern and Southern areas of the Lake) to conserve limited source of water from the Colorado River, received through the "All-American Canal" and "Coachella Canal", and to prevent the formation of runoff waters from nearby farmland. (See FIG. 4, 5, and 8); That pipeline system (about 870 miles) can also be used as a foundation for solar panels for the generation of additional electricity and increasing revenue by several hundred million dollars per year.
- 7) By redirecting the New River and Alamo River back to Mexico and implementing pipelines with sprinkler systems for farmland (Northern and Southern areas of the Lake), to be used only as needed would not be runoff waters anymore it would stop pollution of the Lake. By using water from the "All-American Canal" and "Coachella Canal" and sprinkler system for irrigation of nearby farmland it would provide the conditions for building several recreational parks with small circulating Lakes and fish farms with substantial financial benefits (See FIG. 12). The essence of this point is that water from canals, before entering the irrigation system, can be used for the formation of recreational parks with smaller circulating Lakes (not ponds) and fisheries (See FIG. 4 and 12).
- 8) Generation of electricity by harnessing prevalent geothermal sources with new technology using a completely closed-loop system that is not limited to a geothermal reservoir. (See Segments II & II).

- 9) Desalinization of the lake by using gravity pumping out higher salinity water which tends to accumulate at the bottom of the lake (as higher density water) and pumping it into the boilers of new Power Plants for generation of electricity and production of potable water as a free by-product. (See also Segments II and III).
- 10) Providing a concentrated salty brine after the generation of electricity which is a free by-product, and which is also a source for the extraction of lithium. (See FIG. 16-18, also Segments II & III); and providing a safe depot for waste material after extraction of Lithium. (See FIG. 5).
- 11) Providing vast wildlife sanctuary (See FIG. 4, 5, 7, and 8); and
- 12) Providing conditions for tourism exclusive real estate, beaches, resorts, hotels, etc. The surfing waves facility will be a tourist attraction the whole year round (See FIG. 8, 10-11).

1.4 Preliminary Estimate for Water Needed for Balancing Evaporation in the Salton Sea.

The necessary inflow of water to balance the evaporation of the whole lake is about 1,200,000 acre-feet per year. The surface of the southern section of the Lake is about 10% of the whole Lake (See FIG. 4 and 5). Water needed to balance evaporation of the southern section of the Lake is about 120,000 acre-feet per year. Water needed for farmlands south of the lake is about 200,000 acre-feet per year. Water needed for balancing evaporation in the southern section of the Lake and for nearby farmland adds up to about 320,000 acre-feet per year.

The surface of the northern section of the Lake is about 5% of the whole Lake (See FIG. 4 and 8). Water needed to balance evaporation of the northern section of the Lake is about 60,000 acre-feet per year. Water needed for farmlands north of the lake is about 100,000 acre-feet per year.

Water needed for balancing evaporation in the Northern section of the Lake and for nearby farmland adds up to about 160,000 acre-feet per year.

Water needed for balancing evaporation in the Northern and Southern sections of the Lake and for nearby farmlands adds up to about 480,000 acre-feet per year.

It means that a functional Lake can be achieved with less than 500,000 acre-feet per year from the Colorado River through All-American Canal and Coachella canal, which means that this proposal is in harmony with restrictions from the Quantification Settlement Agreement (QSA) which allows about 750,000 acre-feet per year.

3. SUMMARY

3.1 Importing Seawater and Harnessing Hydropower

Phase II - Dividing the Lake into three sections by building two main dikes (4-lane roads) strategically positioned - One in the northern and one in the southern part of the Salton Sea. The rough cost estimate is around 3.0 Billion. (22 miles + 13 miles) x 82 Million = 2.87 Billion). The cost estimate for 6 piers is about 130 million (6 piers x 100 Million = 120 Millions).

Route #1

Pipeline cost estimate: \$1,425,600,000.

Added about 20% for a new Product Development; Permits, Preliminary and Final design; Several Pumping stations; Several freeway Underpasses; Right-Of-Way permits; DELTA hydroelectric power plant.

\$1,425,600,000 + (20% = \$285,120,000) = \$1,700,000,000.

⇒ Pipeline cost I estimate \$1.7 Billion.

The volume of water imported: 1,114,261 acre-feet per year.

Kinetic Energy generated: 27.3 MWh.

Revenue generated: \$14,348,880 per year.

Maintenance Expenses: -\$2,000,000.

Revenue generated: \$12,348,880.

Route #2

Pipeline cost estimate:

2,138,400,000 + (20% = 427,680,000) = 2,566,080,000.

Purchase of Right-of-Way: \$500,000,000.

⇒ Pipeline Cost Estimate: \$3,066,5080,000.

The volume of water imported: **2,267,464** acre-feet per year.

Maintenance Expenses: -\$2,000,000.

The Hydro energy generated: 710.5 MWh

Efficiency factor is used 20% = 710.5 MWh x 1.2 = 852.6 MWh.

Energy Net for Route # 2: 719.0 MWh - 852.6 MWh = -142.1 MWh.

142.1 MWh will be transferred from the solar-generated energy (See Segment (III)).

The Hydro energy generated: Deficit -142.1 MWh.

The Cost Estimate for Pipeline System for the Irrigation of the Farmland Southern Area of the Salton Sea:

Length of pipeline system: 870 Miles.

The cost estimate to build it: \$2.7 Billion.

Energy Generated: 2.73 MWh.

Revenue generated: \$1,434,888 per year.

Maintenance: \$2,000,000.

Revenue generated: \$1,434,888 per year.

Cost Estimate for Pipeline System for the Irrigation of the Farmland Northern Area of the Salton Sea:

The farmland in the Northern area of the Salton Sea is approximately 50% of the farmland Southern Area of the Salton Sea. Here values are divided by 2. This area does not have enough drop to generate hydropower.

Length of pipeline system: 435 Miles.

The cost estimate to build the pipeline system: \$1,378,080,000.

Maintenance: \$1,000,000.

3.2 Harnessing Solar Energy

The Cost of the TOS system for Route #1 (160 miles): ~ \$200,000,000.

Maintenance of the TOS on Route #1: -\$2,500,000.

The Cost of the TOS system for Route #2 (200 miles): ~ \$250,000,000.

Maintenance of the TOS on Route #2: -\$3,500,000.

The Cost of the TOS system South of Salton Sea (870 miles): ~ \$1,200,000,000.

Maintenance of the TOS system South of Salton Sea (870 miles): \$12.400,000.

The Cost of the TOS system for the North of the Salton Sea (430 miles): ~ \$580,000,000.

Maintenance of the TOS system the North of the Salton Sea (430 miles): \$6,200,000.

⇒ \$2,254,600,000

Energy Generated with TOS on Route #1: 423,52 MWh.

Energy Generated with TOS on Route #2: **529.4 MWh.**

Energy Generated with TOS on the Southern of Salton Sea (870 miles): 2,302.29 MWh.

Energy Generated with TOS on the Northern of Salton Sea (430 miles): 1,151.14 MWh.

⇒ 4,406.35 MWh.

Revenue Generated TOS system for Route #1 (160 miles): \$45,740,160 per year.

Revenue Generated TOS system for Route #2 (200 miles): \$57,175,200

Revenue from the TOS in the area South of the Salton Sea (870 miles): \$248,647,320 per year.

Revenue from the TOS in the area North of the Salton Sea (430 miles): \$124,323,660 per year.

⇒ \$475,886,340

NOTE: Here are not calculated solar panels and dishes that can be set up on service roads near the pipelines and electric power lines, but that would double or triple the revenue of the area.

3.3 Harnessing Geothermal Energy

The Cost of One Geothermal Power Plant: \$418,000,000.

The Cost of 3 Power Plants: \$1,254,000,000.

(Estimate of the Production Capacity of one (1) Geothermal Power Plant is about: 100 MW).

The estimate of the Production Capacity of three (3) Geothermal Power plants is about: 300 MW.

(Preliminary Estimate for Revenue of one (1) Geothermal Power Plant is about: \$50,457,600 per year).

The preliminary estimate for Revenue of three (3) Geothermal Power Plants is about: \$151,372,800 per year.

3.4 Harnessing Lithium

Salton Sea Facts:

Surface: 350 square miles (910 km²).

Inflow: < 1,200,000 acre-feet (1.5km³).

Depth: 43 feet (13 m).

Volume: 6,000,000 acre-feet (7.4 km³).

Salinity: 56 grams per liter.

[Pacific Ocean is: 35 gm/L].

Salt concentration has been increasing per year 3%.

About 4,000,000 Tons of salt are deposited in the Valley (Salton Sea) each year with irrigation water.

1,000,000 acre-feet = 1,233,481,837.54 Kiloliters (K1).

1,233,481,837.54 Kiloliters (Kl) = 1,213,746,128 Tons.

 $1,213,746,128 \text{ Tons } \div 5,000,000 = 242.75 \text{ Tons of Lithium}.$

Import of 1,000,000 acre-feet of seawater from Route #1 (Gulf of California - San Felipe) brings about **242.75 Tons of Lithium per year.**

Import of 2,000,000 acre-feet of seawater from Route # 2 (Pacific Ocean - Long Beach brings about **485 Tons of Lithium per year.**

Import of 242.75 Tons of Lithium from Route #1 (+) 485 Tons of Lithium from Route #2 - it sums up to 727.75 Tons of Lithium per year.

Since the water of the Salton Sea is about 50% saltier than the water from the Ocean it is realistic to expect that about **1000 Tons of Lithium per year** can be extracted from the Salton Sea.

Estimate for Extraction of Lithium from the water of the Salton Sea: \$13,000,000 per year as of 2021.

3.5 Recreational Parks

By using water from the "All-American Canal" and "Coachella Canal" and sprinkler system for irrigation of nearby farmland it would provide conditions for establishing several recreational parks with small circulating Lakes and fish farms with substantial financial benefits. The rough Cost Estimate for 6 Recreational Parks and 6 fish farms is about \$12 million. (6 parks x \$1 million = \$6 million) + (6 fish farms x \$1 million = \$6 million).

The Recreational Parks should be funded by the State. The fish farms should be for the private sector (investors) to participate.

3.6 Surfing Waves Facility

This proposal provides conditions for tourism - exclusive real estate, beaches, resorts, hotels, etc. The surfing waves facility will be a tourist attraction the whole year round. The rough Cost Estimate for the Surfing Waves Facility is about \$15 million. (See FIG. 8, 10-11). It should be part of the hotel system nearby. Importing seawater provides the condition for tourism and the private sector (investors) to participate.

3.7 Summary of the Summary

The Cost Estimate is about \$15,395,040,000

The Revenue Estimate is of about \$542,255,148 per year

The revenue of about \$542,255,148 per year in my rough cost estimate is a very conservative number – the real revenue will be around **\$1 billion per year.** That does not include revenue from other activities such as tourism that will bloom.

The presented preliminary Cost Estimate is based on standard available information. The final production design, based on the presented preliminary design, and final cost estimate will be available after cooperation with selected capable contractors – preferably selected by the State. Slight variations in the cost estimate might occur. As the author of the unique patented concept and several breakthrough technologies in the energy industry (hydro, solar, and geothermal) being used in the project, my involvement with selected capable companies (contractors) is necessary. Besides licensing, I would be glad to help in the finalization of the project as needed.

4. ILLUSTRATIONS

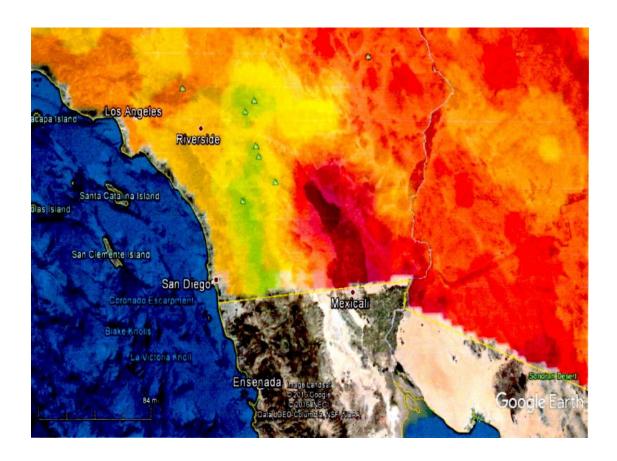


Figure 1: Map of Southern California – Temperatures at the dept of 3.5 Km

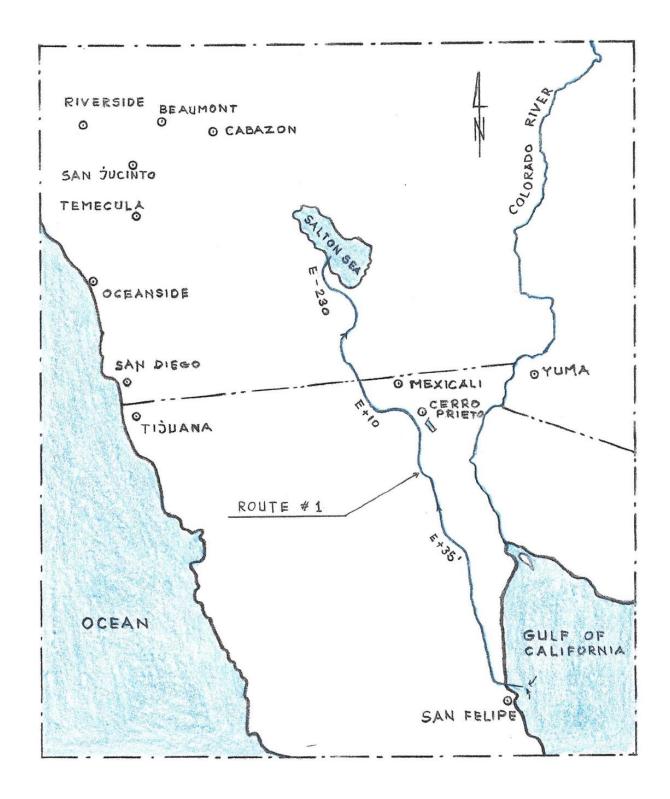


Figure 2: Map of the Route #1

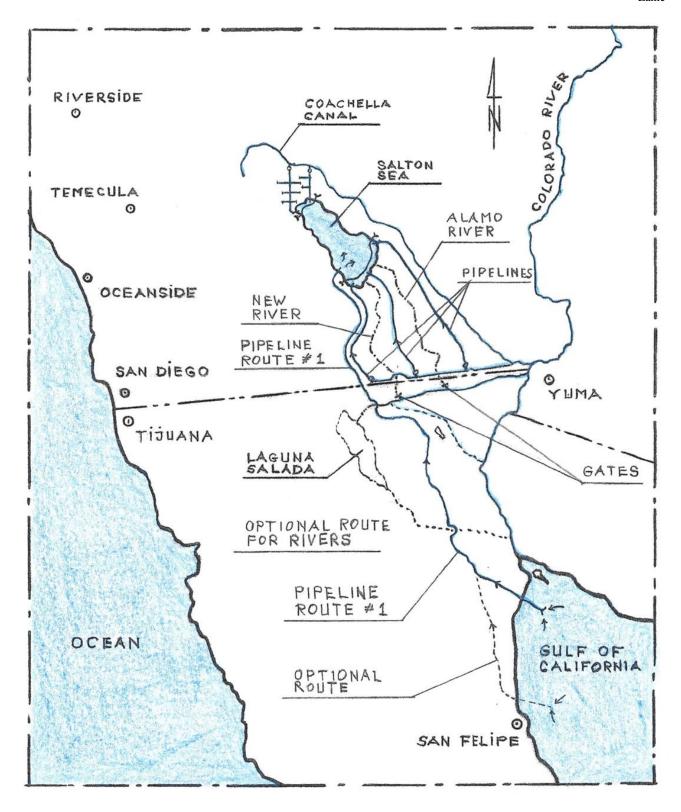


Figure 3: Map of redirecting New and Alamo Rivers

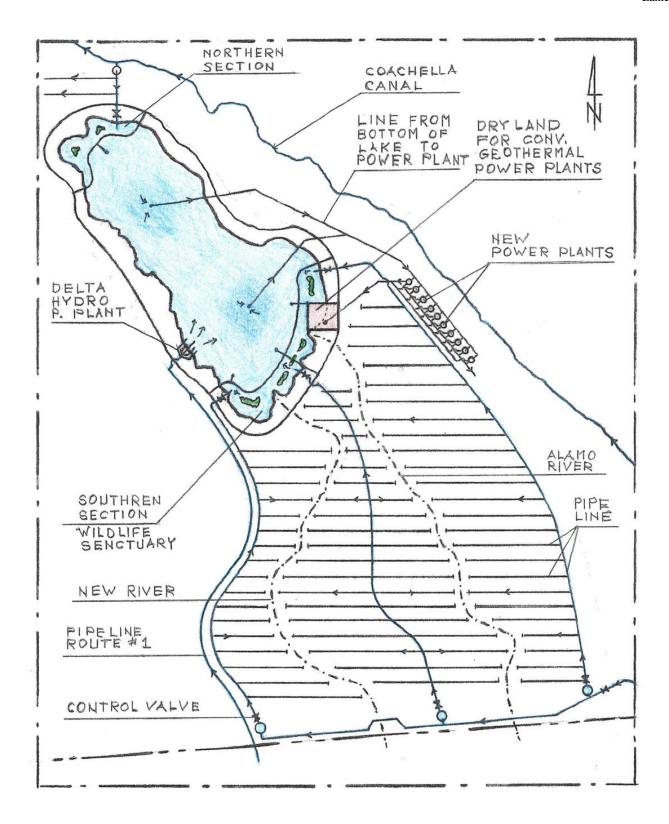


Figure 4: Map of the divided Lake into three Sections and Irrigation System - South of the Lake".

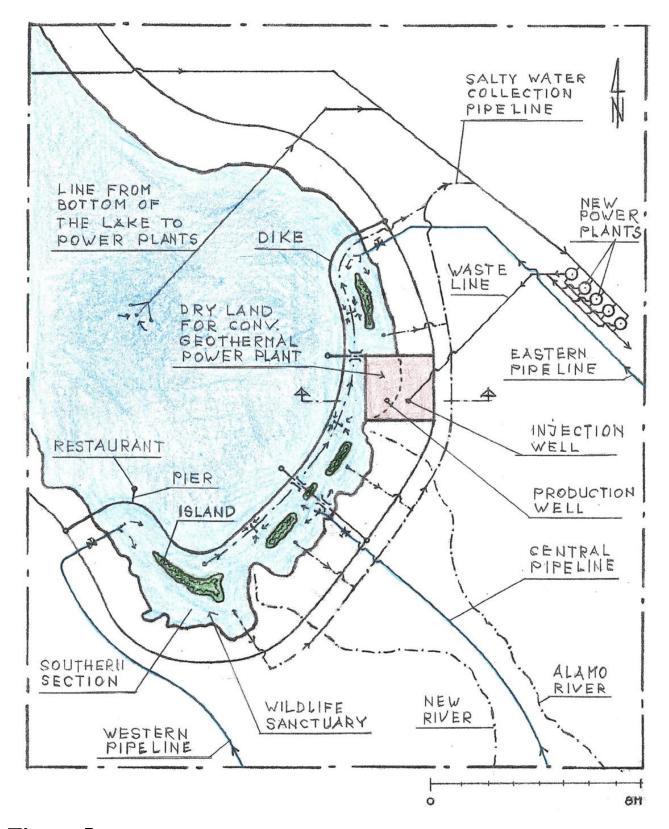


Figure 5: Enlarged Southern Part of the Salton Sea – Wildlife Sanctuary

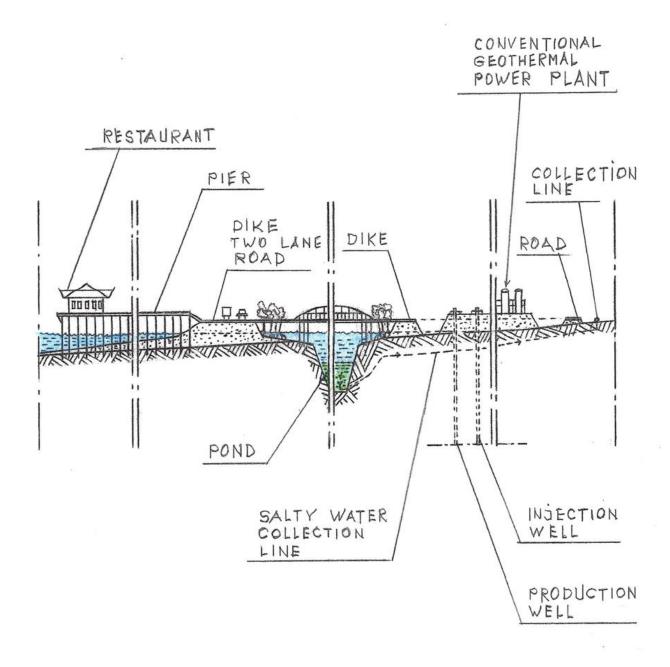
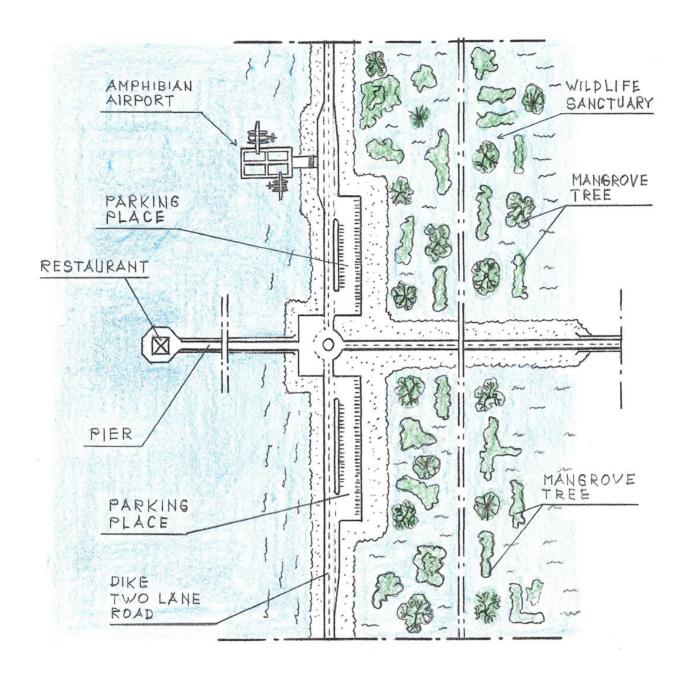


Figure 6: Cross-sectional view was taken near a typical dike-pier intersection.



 $Figure \ 7: \ \ Plain \ view \ of a \ typical \ dike-pier \ intersection.$

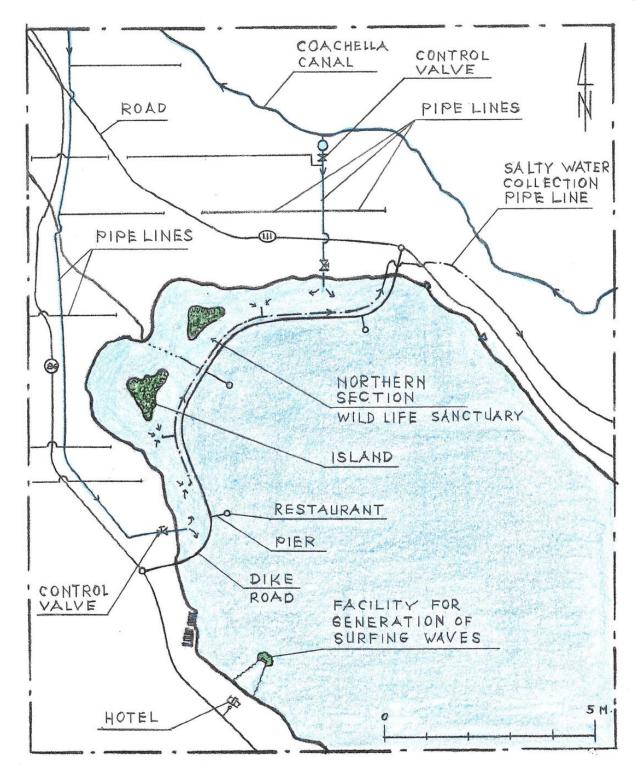


Figure 8: The enlarged northern part of the Salton Sea

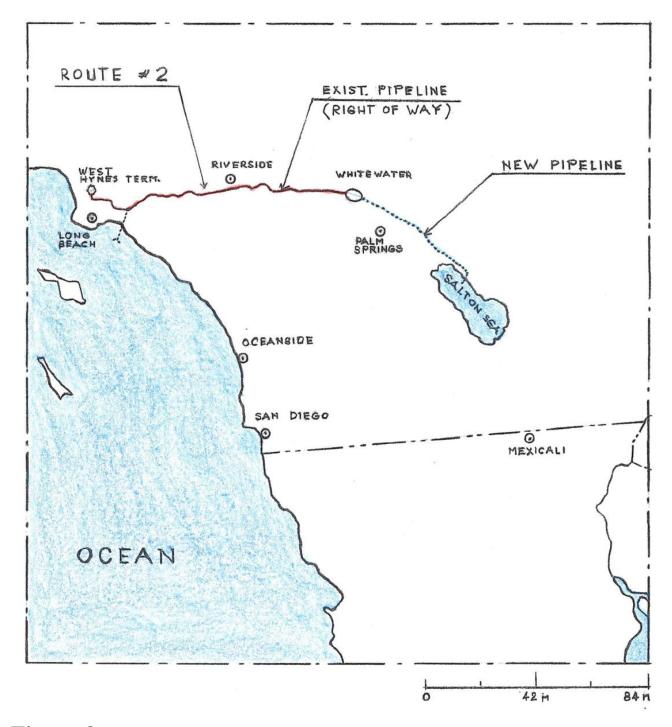


Figure 9: Map of the Route #2

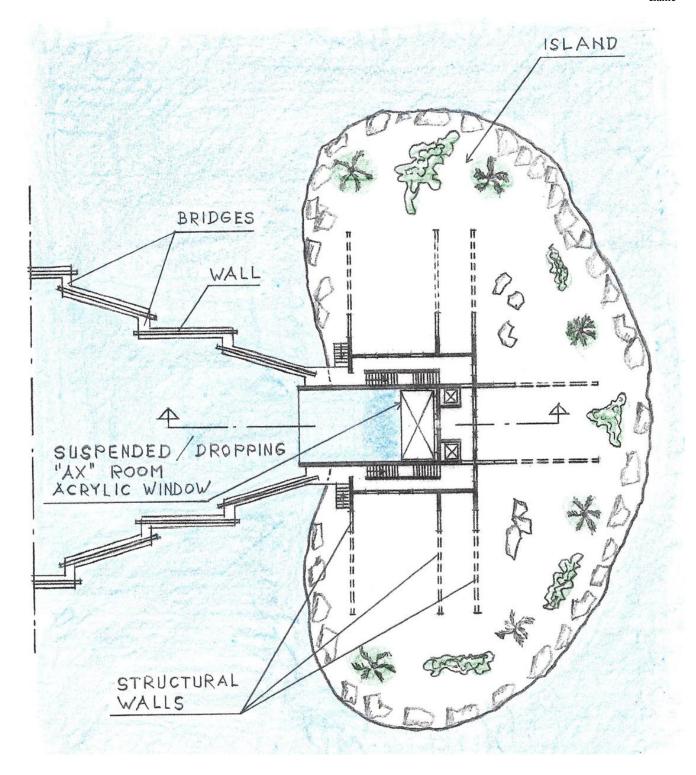


Figure 10: Plain cross-sectional view of a wave generation facility

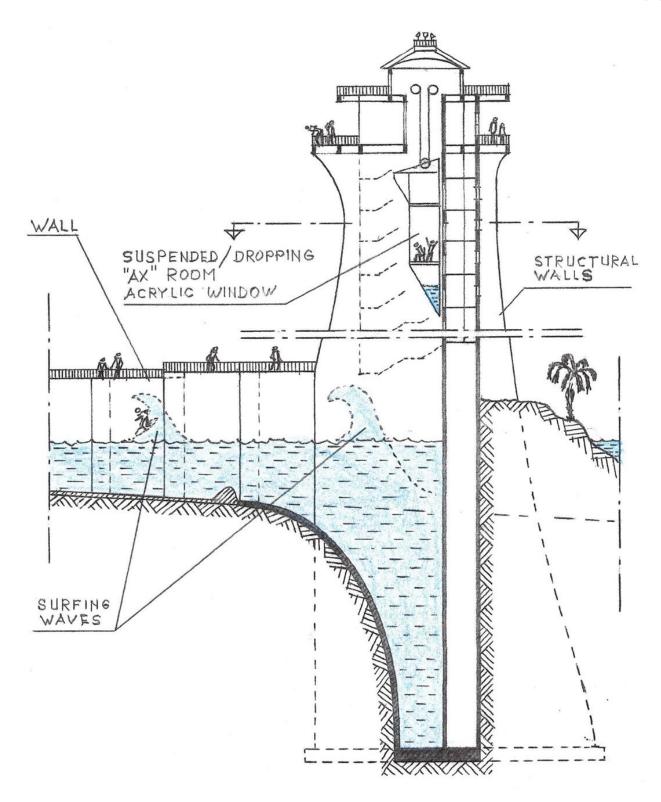
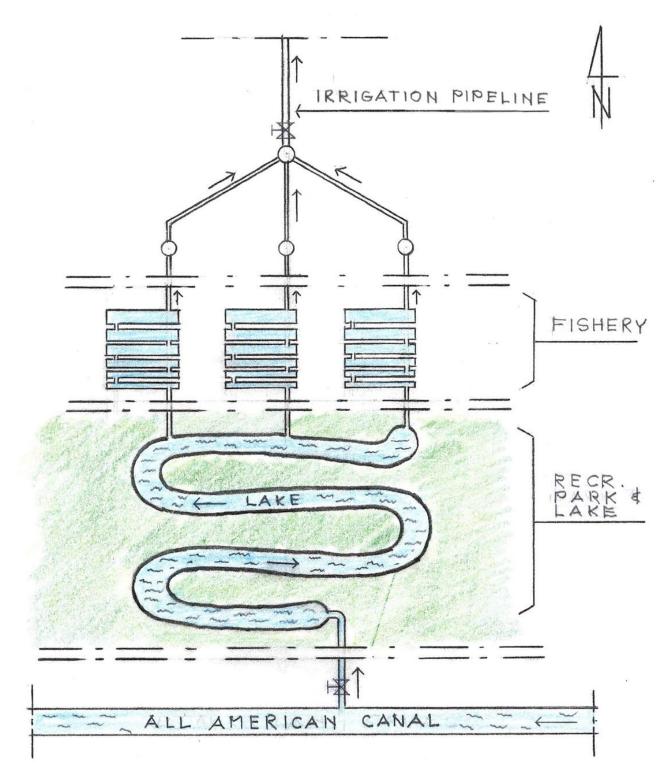


Figure 11: Plain cross-sectional view of a wave generation facility



 $Figure \ 12: \ Schematic \ Plain \ View \ of \ a \ Recreation \ Park \ with \ a \ Lake \ and \ Fishery$

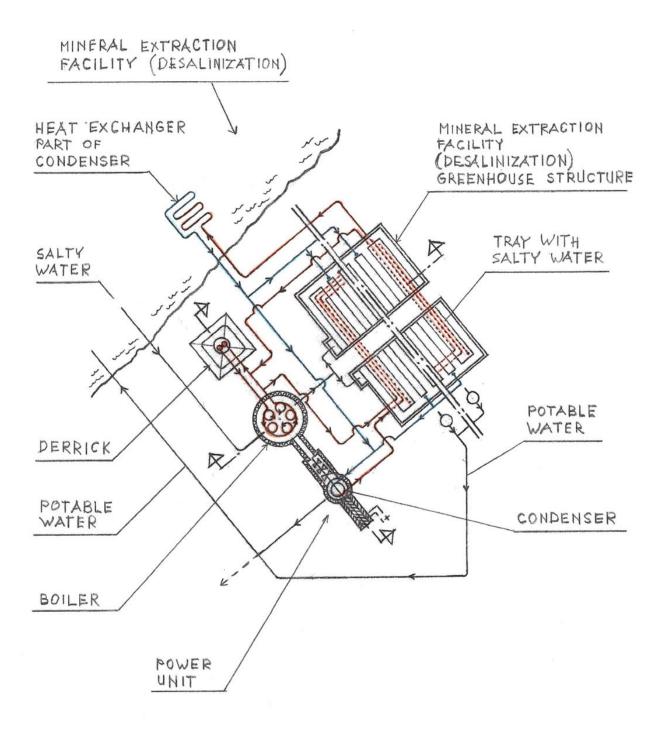


Figure 13: Schematic Plain View of a Power Plant for Desalinization of the Salton Sea, Production of Electricity, Potable Water, and Lithium

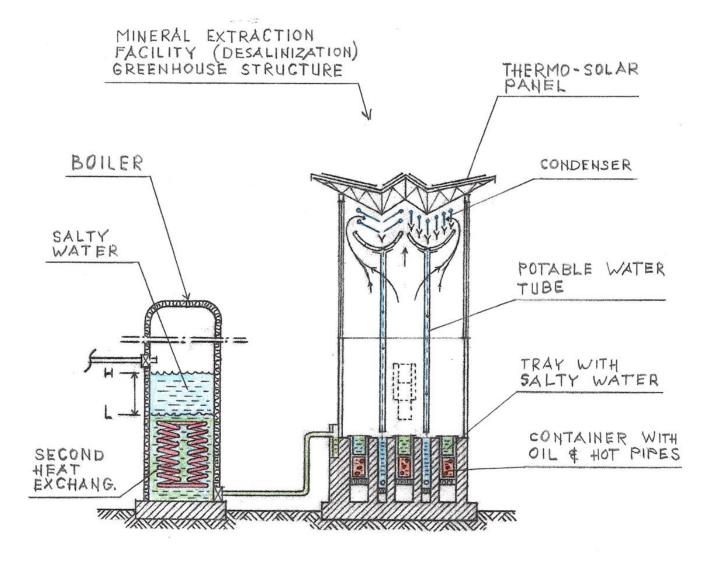


Figure 14: Schematic Cross-sectional View of a Power Plant for Desalinization of the Salton Sea, Production of Electricity, Potable Water, and Lithium

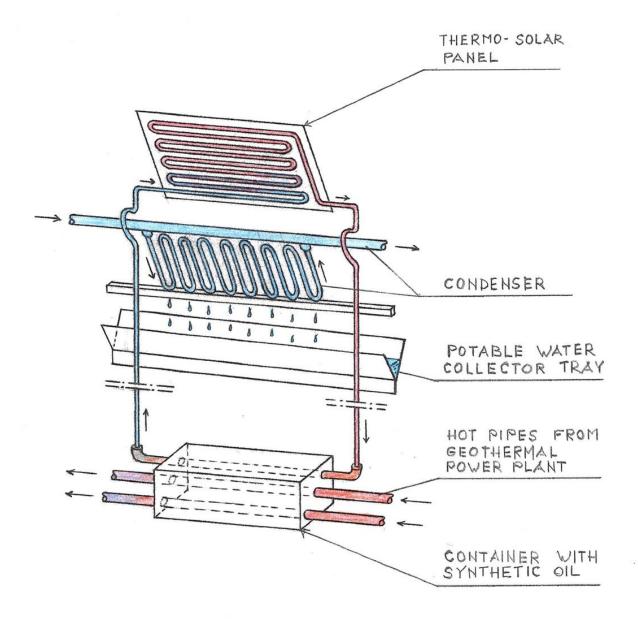
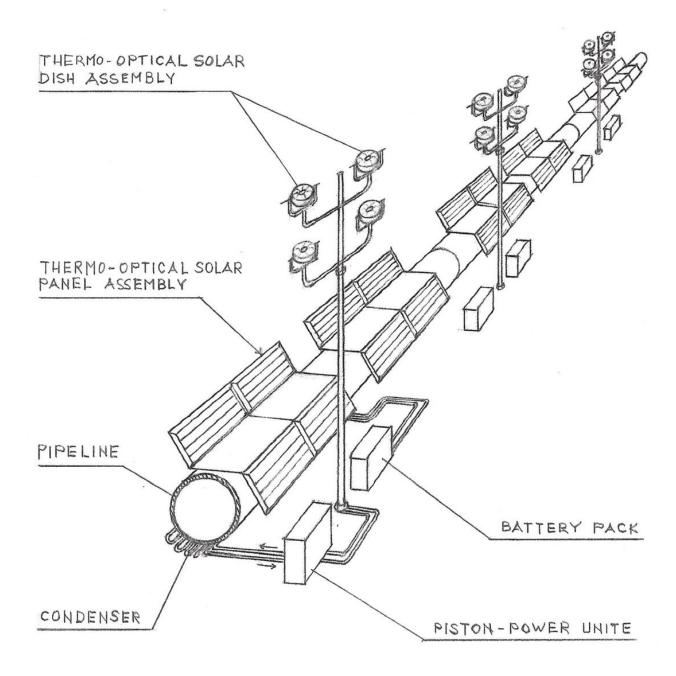


Figure 15: Perspective Cross-sectional View of an alternative Thermo-Solar System used in Desalinization Plant



 $Figure \ 16: \ Perspective \ View \ of \ a \ Pipeline \ with \ Solar \ Panels \ attached \ to \ the \ Pipeline \ in \ combination \ with \ an \ alternative \ Solar \ Dish \ System \ aside$

5. CONCLUSION:

Importing seawater is a fundamental phase of the presented comprehensive proposal on which other phases depend. Also, importing seawater is an essential element in providing the necessary water for harnessing geothermal energy in the area and is an essential element for the restoration of the Salton Sea.

The presented pipeline with a diameter of only 48" through Route #1 can import about 1 million acre-feet per year which is enough for the balancing evaporation of the Lake. The pipeline through Route #2 also with a diameter of only 48" can import about 2 million acre-feet per year meaning that about 2 million acre-feet can be used for other purposes such as generation of potable water, which can be used for bottling, farmland, and/or generation of Hydrogen, or replenishing depleting geothermal reservoirs. An essential part of the import of seawater is to use salty water for the extraction of Lithium.

The presented proposal for the restoration of the Salton Sea is a long-term solution that includes an architectural plan that harmoniously implements several breakthrough technologies in the Energy Industry into a self-sustaining organism. Each of the segments (phases) is essential for the result.

The presented proposal transforms the situation of the Salton Sea from the liability which would exceed \$70 billion (environmental disaster – toxic dust storms, health issues, and economic fold) - to the tremendous assets (clean environment and hundreds of billions of dollars in revenue) – costing only about \$15 billion for building it.

6. ACKNOWLEDGMENT

The 3.5 km Temperature Map is courtesy of the SMU Geothermal Laboratory and Dr. David Blackwell, Dallas Texas. The help for the calculations of hydropower is courtesy of Mr. Milan Kangrga, a Graduate Mechanical Engineer.

7. REFERENCES

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- U.S. Patent No. 9,978,466; Entitled: "Self-Contained In-Ground Geothermal Generator and Heat Exchanger with In-Line Pump; Issued on May 22, 2018.
- U.S. Patent No. 9,982,513; Entitled: "Apparatus for Drilling Faster and Wider Wellbore with Casing; Issued on May 29, 2018;
- U.S. Patent No. 9,995,286; Entitled: "Self-Contained In-Ground Geothermal Generator and Heat Exchanger with In-Line Pump and Several Alternative Applications; Issued on June 12, 2018.
- U.S. Patent No. 11,098,926; Entitled: "Self-Contained In-Ground Geothermal Generator and Heat Exchanger with In-Line Pump used in Several Alternative Applications including the Restoration of the Salton Sea. Issued on August 24, 2021.

Several patent-pending applications.